

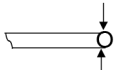
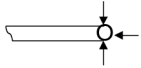


TYPE OF PRODUCT	TYPE OF CLASS	CRITICAL DEFECTS	SURFACE DEFECTS	FLATNESS ROUNDNESS	DIMENSIONAL (***) (ISO 3601-1 1998 G)	TYPE OF CONTROL	MINIMUM SIZE (*)	MAXIMUM SIZE (**)
O-R	E	BROKEN PARTS MIXED PARTS UNDERFILLED PARTS  AQL 0,040 (800 ppm) (Military Standard 105-D)	Standard ISO 3601-3 Cat. N  AQL 1 (20.000 ppm) (Military Standard 105-D)			SAMPLING ACCORDING TO ISO 2859		
	D	BROKEN PARTS MIXED PARTS UNDERFILLED PARTS  10/15 ppm	Standard ISO 3601-3 Cat. N  AQL 1 (20.000 ppm) (Military Standard 105-D)	SEE NOTE (*)	X	100% CAMERA INSPECTION 	mm 4,00 FOR FLATNESS REQUIREMENT mm 6,00	mm 40,00 FOR FLATNESS REQUIREMENT mm 60,00
	C	BROKEN PARTS MIXED PARTS UNDERFILLED PARTS  360° PARTING LINE DEFECTS (ISO 3601-3 Cat. N)  10/15 ppm	Standard ISO 3601-3 Cat. N (except parting line defects)  AQL 1 (5.000 ppm) (Military Standard 105-D)	X	X	100% CAMERA INSPECTION 	mm 4,00	mm 60,00
	B	BROKEN PARTS MIXED PARTS UNDERFILLED PARTS  10/15 ppm	Standard ISO 3601-3 Cat. N  100/150 ppm	X	X	100% CAMERA INSPECTION 	mm 4,00	mm 40,00
	A	BROKEN PARTS MIXED PARTS UNDERFILLED PARTS  360° PARTING LINE DEF. (ISO 3601-3 Cat. N)  10/15 ppm	Standard ISO 3601-3 Cat. N (except parting line defects)  100/150 ppm	X	X	100% CAMERA INSPECTION 	mm 6,00	mm 60,00

(\*) EXTERNAL DIAMETER + CROSS SECTION

(\*\*) EXTERNAL DIAMETER + CROSS SECTION

(\*\*\*) INTERNAL DIAMETER / RADIAL CROSS SECTION